
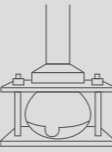
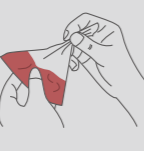
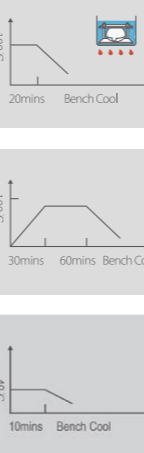
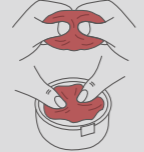


## Operation Process

<p><b>1 Weighing</b></p> <p>Liquid&amp;Powder Mix Ratio:  <b>Fast Heat Curing:</b> 1ml:2.4g  <b>Traditional Heat Curing:</b> 1ml:2.34g  <b>Self Curing:</b> 1ml:2.2g</p>		<p><b>4 Adjusting</b></p> <p>Tight the flask by Hydraulic Press Machine.</p>	
<p><b>2 Kneading&amp;Mixing</b></p> <p>Put the Liquid and Powder in the kneading bag, seal it immediately, and mix them evenly with hands. Then leave the mixture under room temperature 23 C for 15minutes until it becomes dough.</p>		<p><b>5 Curing</b></p> <p><b>Fast Heat Curing:</b> Put into 100 C water, keep boiling for 20mins, and then cool down naturally.</p> <p><b>Traditional Heat Curing:</b> Put into cold water, boil the water to 100 C in 30mins, keep boiling for 60mins and then cool down naturally.</p> <p><b>Self Curing:</b> Can be cured at normal temperature around 16-20mins. And we suggest putting the flask into 40 C hot water for 10mins at least 2-3 bar to cure completely and then cool down naturally.</p>	
<p><b>3 Working</b></p> <p>Take the mixture out and fill the flask. Maximum working time is 10 minutes.</p>			

## White Label Supply

- Stepped Pink Shade Guide
- Bionic Pink Shade Guide
- Stepped Colorful Shade Guide



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# Denture Base Polymers



Through particular multidirectional rotation compounding process, this product is made by powder material of imported high-quality PMMA resin with cadmium-free inorganic red pigment and bionic vascular stria added. This product is clinically suitable for prosthodontics as denture base of patients with hypodontia.

**NOBILDENT**

## Main features

- Lifelike
- Pliable
- Anti-shrink
- Dissolve-resistant
- Cadmium-free and safe
- Universal with other brands



## Classification

### 1. Fast Heat Curing Type

#### Fast

Efficient **20-min** curing with water-bath heating saves technicians' time and energy

#### Unbreakable

No fracture appears when testing sample be free to fall to the ground for 3 times at 2m height

#### Shrink-Resistant

Good stability after curing ensures the accuracy of duplicates

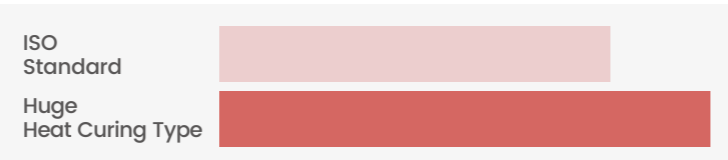
#### No Bubbles

High qualified rate of finished products with no obvious bubbles

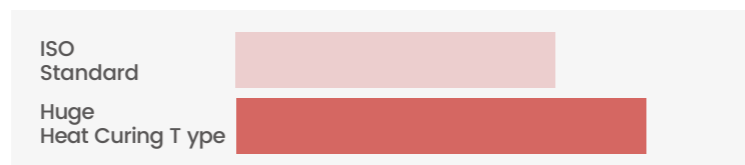
#### Natural and lifelike

Addition of bionic veined pigment achieves a natural and lifelike outlook

### Flexural Modulus (Mpa)



### Flexural Strength (Mpa)



### 2. Self Curing Type

- No heating required
- No bubbles
- Natural and lifelike
- 30-min curing time

### 3. Traditional Heat Curing Type

- Pliable texture
- Five-shade options
- Shrink-resistant
- Natural aesthetics



## Package

#### Powder:

- 100g/bag, 10bags/box



- 1000g/can

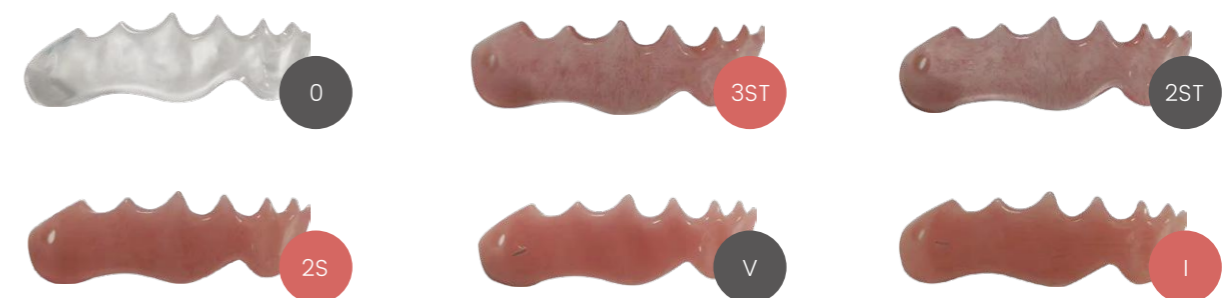


#### Liquid:

- 500ml/bottle



## Shades



## Storage

- Store the product in the ventilated area and avoid fire, high temperature and direct sunlight.
- Shelf life: powder: 3 years, liquid: 2 years